

Inspiration delivered.

# Environmental Policy

## HRE Policy

HRE-ENV-POL-001 Issue 4.0

---

It is the policy of Hitachi Rail Europe Ltd. and my personal commitment as Managing Director to protect the environment and minimise potential environmental impacts of key stages of our business lifecycle, including: planning, design, manufacturing, testing, maintenance and decommissioning.

We are committed to achieving this by:

- ✓ Fulfilling all relevant compliance obligations, including UK and EU legislation and other environmental obligations;
- ✓ Identifying our environmental risks and opportunities and significant environmental aspects and impacts and using these to set objectives;
- ✓ Implementing robust processes and control measures that prevent environmental incidents and minimise any potential impact on the environment;
- ✓ Establishing design and purchasing standards and on-site processes which promote resource efficiency;
- ✓ Influencing our suppliers and contractors to adhere to this policy;
- ✓ Promoting environmental awareness, and providing training and guidance to colleagues;
- ✓ Maintaining effective relationships with industry partners, regulatory bodies and key stakeholders and understanding their needs and expectations;
- ✓ Evaluating and continuously improving our environmental performance and the effectiveness of our Environmental Management System using Key Performance Indicators.

We will review this Policy annually, or after any significant change, to ensure that it continues to reflect our commitments.



Karen Boswell  
Managing Director  
Hitachi Rail Europe Limited  
January 2019

HRE-ENV-POL-001 Issue 4.0

---

### COPYRIGHT

The information in this document is confidential to Hitachi Rail Europe ("the Company") and the copyright, design right and/or other intellectual property rights in this document belongs to the Company. All rights conferred by law and by virtue of international copyright and other conventions are reserved to the company. This document and the information contained therein or any part thereof must not be reproduced, disclosed or used for purposes other than those for which the prior written consent of the Company has been given. This Hitachi Rail Europe document is reviewed, approved and released from Singlepoint electronic document management system's approval process.  
© Hitachi Rail Europe Limited, 2016

HRE-BAS-TEM-0006